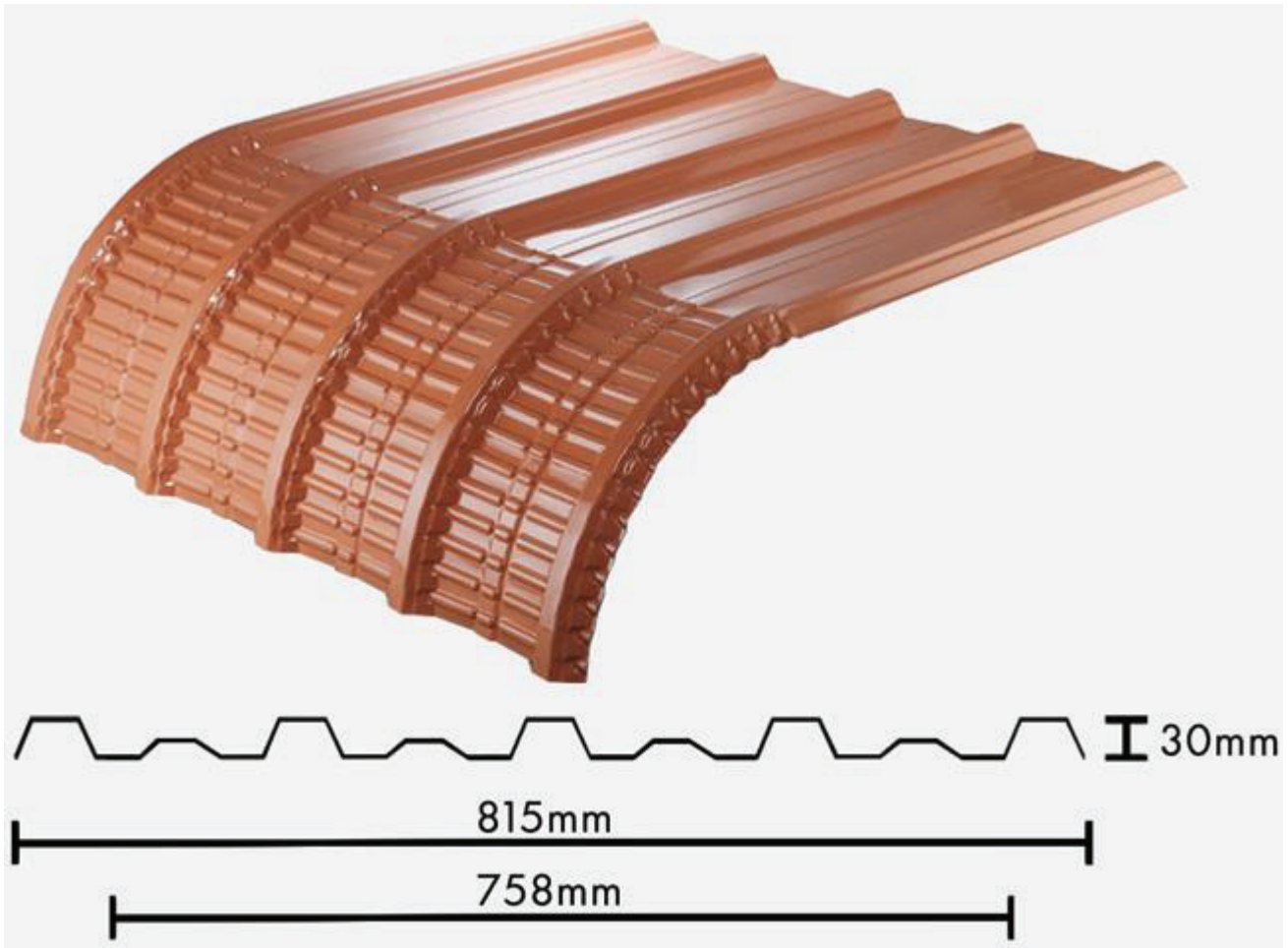




GOLDUNITED SDN BHD



HSRM Speedeck[®] Crimpcurve Roofing



Fastener Frequency and Location

When installing the crimpcurve roofing, it's essential that each run of curved and straight sheets are overlapped progressively across the width of the roof so they can be kept in alignment. For best result,

sheets should be laid in the order illustrated in the diagram, a carpenter's level should be used to lay the first sheet. Always measure every 3rd or 4th sheet to cheek square. A rope with a hook at one end may be on the overlap side of the sheet to obtain a good lap.

Important note: there is at least 100mm at the end adjacent to the curve which cannot be curved. This must be taken into account when measuring.

Fastener frequency and location

Support Location	Fasteners Per Sheet	Location of Crest Fasteners for Roofs & Walls and Valley Fasteners for wall	Minimum Length of CREST fasteners		Side Lap Fastener Spacing
			Steel Supports	Timber Supports	
Internal End and Lap Supports	4	Crest	Thread-rolling screw 50mm	Wood screws 60mm+ Self-drill wood screw type 1765mm	Mid span for Purline spacing over 900mm and girt spacing over 1200mm
			Self-drill thread forming screw 45mm+		
		Valley	Self-drill thread cutting screw 50mm+		Also at supports for valley fastened sheeting

*Note: installation of Speedeck Roofing is similar with Hideck Roofing